

PLASTERCLAY  
(Parts by Weight)

OSPC (Mossy Green) Cone 06-04

Plaster	30
EPK	30
Spodumene	30
Gerstley Borate	5
Nepheline Syenite	5
Grog	25
Copper carb.	5

PSC J (Blue) Cone 015

Plaster	40
Wollastonite	20
<del>334</del> Frit 3304	10
Borax	10
Copper carb.	4

PSC F (Bright Yellow) Cone 06-04

Plaster	40
Wollastonite	20
Grolleg	20
Lithium carb.	10
Soda ash	10
Chrome ox.	1.5

PLASTERCLAY  
(Parts by Volume)

LPC Cone 015-010

Plaster	2
Wollastonite	3
Barium carb.	1
Lithium carb.	1
Frit 3304	1
Grog	1

Colorants:

Copper carb.	1/half	Grey blue
Chrome ox.	1/eighth	Orange
Manganese diox.	1/fourth	Grey with mottled orange
Red iron ox.	1/fourth	Tan to brown

LPC 2 Cone 015-010

Plaster	2
Wollastonite	3
Lithium carb.	2
Frit 3304	1
Grog	1

Base (no colorant)                      Pinkish

Colorants:

Black nickel ox.	1/fourth	Black
Nickel carb.	1/fourth	Brown