

Judy Moonelis Recipes *shuttle*

• Clay (LOW → HIGH FIRE)

Missouri Fire Clay.....	350
"G" Grog.....	300
OM-4 Ball Clay (or Thomas).....	200
Custer Feldspar.....	100
Red Art.....	100
Bentonite.....	20
Red Iron Oxide.....	10
	<u>1080</u>

*16
x 150
2400.*

Plus 1 cup vinegar per 100 lb. batch

• White Terra Sigillata (LOW FIRE - GREEN OR BISQUE APPLICATION)

- 14 cups water
- 1000 grams E.P.K.
- 500 grams OM-4 Ball Clay
- 7.5 grams T.S.P. (Tri Sodium phosphate)

do not substitute talcon - will not work

Mix water and T.S.P. Sift in E.P.K. and Ball Clay and let it slake in. Stir well. Ball mill for 4-24 hours. Transfer to glass or plastic covered container, and store undisturbed for at least one week. Do not stir. When ready to use, pour off clear water on top, use only the white liquid terrasigillatta and discard sludge on bottom.

FOR COLORED SIGS:
*1/3 Cup Terra Sig
2 Teaspoons stain or oxide
1/4 Teaspoon Gerstley Borate (with stains only)*

• FURBES WHITE SLIP - LOW FIRE - FOR WET OR DRY CLAY APPLICATION (UNFIRED ONLY)
* GOOD FOR THICK APPLICATION

KENTUCKY BALL CLAY	40
EPK	20
NEPHELINE SYENITE	15
TALC	15
FLINT	10