**Terra Sig / Slips / Engobes**

**Black Terra Sig.**
- 80 Water
- 20 Red Art
- 1 Black Copper Oxide
- 2 Cobalt Oxide
- Manganese Dioxide
- .5% Sodium Silicate

**White Terra Sig.**
- 80 Water
- 12 Talc
- 6 EPK
- 16 OM 4
- 4 Zirco Pax
- .5% Sodium Silicate

**Bisque Slip /cone 04**
(can be placed on bisque ware)
- 10 Georgia Kaolin
- 5 EPK
- 15 Calcined Kaolin
- 10 Talc
- 15 Ferro Frit 3124
- 10 Ferro Frit 3304 (Lead)
- 20 Flint
- 10 Zirco Pax

This slip works well on bisqued work but should be tested with your clay body for best results, we have found that with stains 70% Base / 30% Stain works well.

**Red Terra Sig.**
- 80 Water
- 10 Red Iron Oxide
- 10 Ball Clay
- .5% Sodium Silicate

**Bruce's White Terra Sig**
- 2000 Water
- 360 Ball Clay
- 160 Grolleg
- 330 Talc
- 45 EPK
- 10 Sodium Sil (.5%)

**Archie Bray Black Slip**
- 50 Red Art
- 25 Ball Clay
- 15 Manganese Dioxide
- 12 Black Stain
- 5 Black Iron

DK WHITE
- 40 S124
- 40 Z124
- 8 WHITING
- 9 EPK
- 1 ZIRCO
- 5% ZIRCO