

Soldners RAKM

KILN CASTABLE

Clear ΔOG
80 G Borate
20 Neph sy

White slip

25 BALL CLAY
25 KAOLIN
25 FLINT
25 G Borate

+ 3% copper = green

Copper Iron wash

50 Copper carb
50 Red Iron ox.

PLASTIC CLAY 150 lbs.
SAND 45 lbs.
P. Cement 20 lbs.
SAWDUST 5 gal.
VERMICULITE 5 gal.
Nylon Fiber 1 cup

LOW SALT CLAY

Lincoln Fire clay 40
Ball clay 40
SAND 18 m 10
SAND 30 m 5
SAND 70 m 5

TERRA SIG

1 part BALL CLAY < 5000 gr.
1 part E.P.K. < 5000 gr.
1/4 cup Sodium silicate

Paul Soldner - AR 88'

clear glaze - Raku Temp.

80 g. Borate

20 Neph Syenite

white slip - low fire

equal parts	Ball clay
	kaolin
	Silica Flint
	g. Borate

3-4%. Copper carb for green slip

Copper Iron Wash

50 copper carb

50 Rd. Iron oxide

Terra Sigalatta

1 part Ball clay

2 part kaolin

1/4 c. Sodium silicate

Castable - low temp./low salt

150 lb plastic clay

45 lb Sand

20 lb Cement

1 1/2 5 gal buckets sawdust or vermiculite