

DOUG CASEBEER'S STONEWARE cone 9-11

| | | |
|--------------------------|----|------|
| Foundry Hill Creme..... | 30 | lbs. |
| Gold Art..... | 20 | |
| A.P. Green Fireclay..... | 35 | |
| Apache Fireclay..... | 2 | |
| Custer Feldspar..... | 5 | |
| Red Art..... | 2 | |
| 30 mesh grog..... | 2 | |

O'REILLY WHITE cone 9-11

| | | |
|------------------------|-------|-----|
| Kona F-4 Feldspar..... | 2.85 | gr. |
| Custer Feldspar..... | 49.65 | |
| Dolomite..... | 8.00 | |
| Whiting..... | 8.80 | |
| Zinc Oxide..... | 3.55 | |
| Petalite..... | 3.30 | |
| Zircopax..... | 6.15 | |
| Barium Carbonate..... | 1.20 | |
| Flint..... | 10.85 | |
| E.P.K. | 5.65 | |

CELADON cone 9-11

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|----------------------|------|-----|
| Custer Feldspar..... | 4500 | gr. |
| Wollastonite..... | 950 | |
| Whiting..... | 1000 | |
| E.P.K. | 1000 | |
| Flint..... | 2000 | |
| Algae slip..... | 100 | |
| Wood Ash..... | 50 | |
| Bentonite..... | 100 | |
| Red Iron Oxide..... | 200 | |

WHITE/GREY ASH cone 9-11 (by vol.)

| | | |
|----------------------|---|------|
| Custer Feldspar..... | 1 | part |
| E.P.K. | 1 | part |
| Wood Ash..... | 1 | part |

CASEBEER FLASHING SLIP cone 9-11

| | |
|------------------------|----|
| Flint..... | 15 |
| Grolleg..... | 35 |
| Avery Slip..... | 35 |
| Kona F-4 Feldspar..... | 15 |

STONEWARE CLAY BODY cone 9-10

| | |
|-----------------------|----|
| Gold Art..... | 50 |
| Lincoln Fireclay..... | 15 |
| A. P. Green..... | 15 |
| Ball Clay..... | 10 |
| Red Art..... | 5 |
| Custer Feldspar..... | 5 |

WHITE SLIP cone 9-11

| | | |
|----------------------|------|-----|
| Flint..... | 20 | gr. |
| E.P.K. | 25 | |
| Ball clay..... | 20 | |
| Calcined Kaolin..... | 5 | |
| Custer Feldspar..... | 20 | |
| Borax..... | 5 | |
| Zircopax..... | 5-10 | |

FOR BLACK SLIP ADD:

| | | |
|-----------------------|-----|-----|
| Black Stain..... | 10 | gr. |
| Black Iron Oxide..... | 2 | |
| Cobalt Oxide..... | 0.5 | |

SHINO cone 9-11

| | | |
|------------------------|-------|-----|
| Kona F-4 Feldspar..... | 14.58 | gr. |
| Spodumene..... | 12.50 | |
| E.P.K. | 2.91 | |
| Soda Ash..... | 3.33 | |
| Nepheline Syenite..... | 50.00 | |
| OM 4 Ball clay..... | 16.66 | |

TEMMOKU cone 9-11

| | | |
|----------------------|------|-----|
| Custer Feldspar..... | 4600 | gr. |
| Whiting..... | 1700 | |
| Flint..... | 2600 | |
| Grolleg..... | 1100 | |
| Red Iron Oxide..... | 1000 | |

GREEN ASH cone 9-11

| | | |
|----------------------|------|-----|
| Albany Slip..... | 33.3 | gr. |
| Custer Feldspar..... | 33.3 | |
| Wood Ash..... | 33.3 | |

YELLOW ASH cone 9-11

| | | |
|------------------|-----|-----|
| Albany Slip..... | 500 | gr. |
| Whiting..... | 340 | |
| E.P.K. | 160 | |
| Wood Ash..... | 75 | |
| Rutile..... | 2 | |

BLACK cone 9-11

| | |
|------------------------|------|
| Albany Slip..... | 7000 |
| Nepheline Syenite..... | 3000 |
| Black Stain..... | 1500 |
| Cobalt Oxide..... | 50 |
| Black Iron Oxide..... | 100 |